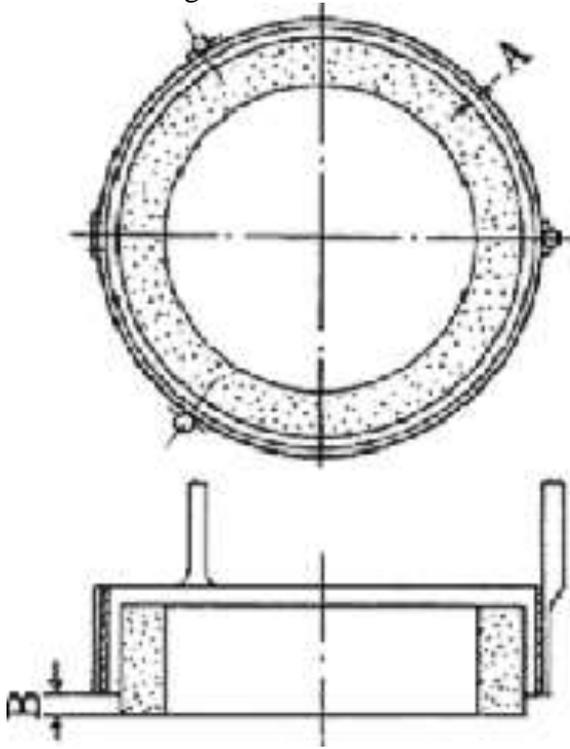


Attachment figure 9



Remark:

1. corresponding the diameter of the grinding wheel(D)
Maximum of A is as followings:
5 when $D \leq 205$
7 when $205 < D \leq 610$
10 when $D > 610$
(unit: millimeters)
2. corresponding the thickness of the grinding wheel(T)
Maximum of B is as followings:
0.5T when $T \leq 25$
0.4T when $25 < T \leq 50$
0.33T when $50 < T \leq 150$
50 when $T > 150$
(unit: millimeters)