

Attachment table 35

Types of press machine	Machine specifications
The press machine except the mechanical press brake	<ol style="list-style-type: none"> 1. capacity (unit : tons) 2. strokes (unit: stroke per minute) 3. stroke (unit: millimeters) 4. die height (unit: millimeters) 5. slider adjustment (unit: millimeters) 6. the maximum stop time (the sum of Tl+Ts or Tm) (unit: milliseconds) 7. setting position of the over running monitor (angle between crank at top dead center with the set stop point). 8. engagement numbers of clutch (only for positive clutch)
The mechanical press brake	<ol style="list-style-type: none"> 1. capacity (unit :tons) 2. strokes (unit: stroke per minute) 3. stroke (unit: millimeters) 4. table length (unit: millimeters) 5. gap depth (unit: millimeters) 6. maximum stop time (unit: milliseconds) 7. setting position of the over running monitor
The hydraulic press except the hydraulic press brake	<ol style="list-style-type: none"> 1. capacity (unit :tons) 2. stroke (unit: millimeters) 3. the slider maximum dropping speed (unit: millimeters) 4. inertial descending value (unit: milliseconds) 5. maximum stop time (unit: milliseconds)
The hydraulic press brake	<ol style="list-style-type: none"> 1. capacity (unit :tons) 2. stroke (unit: millimeters) 3. table length (unit: millimeters) 4. gap depth (unit: millimeters) 5. the slider maximum dropping speed (unit: millimeters) 6. inertial descending value (unit: milliseconds) 7. maximum stop time (unit: milliseconds)