

Attachment table 34

Thickness of the grinding wheel (unit millimeters)	Diameter (unit: millimeters)	Numbers
below 150	$t \times 1.6$	2
over 150	$t \times 2.0$	2
	$t \times 1.4$	4
1. $t$ is the thickness of the tonge plate. 2. the value in the column for diameter( unit: millimeters) is corncerned 5 millimeters if it is below 5 millimeters.		