

Attachment table 29

Highest using peripheral velocity (unit: meters/second)	Thickness of grinding wheel ( unit: millimeters)	Guard plate type	Diameter of grinding wheel (unit: millimeters)					
			below 125	over 125 below 150	over 150 below 205	over 205 below 255	over 255 below 255	over 305 below 355
below 33	below 32	A	1.6	1.6	1.8	2.0	2.3	3.0
		B	1.2	1.2	1.4	1.6	1.8	2.3
	over 32 below 50	A	—	—	—	2.0	2.3	3.0
		B	—	—	—	1.6	1.8	2.3
over 33 below	over 32	A	1.6	2.2	2.6	3.0	3.2	4.0
		B	1.6	1.6	1.6	2.0	2.3	2.8
	over 32 below 32	A	—	—	—	3.0	3.2	4.0
		B	—	—	—	2.0	2.3	2.8
Remark: A indicates the plates of the peripheral and the fixed-side, B indicates the side plate of the guard-moving side in the table.								