

Attachment table 25(1)

| Diameter of the straight grinding wheel<br>(unit: millimeters) | Diameter of the pilot hole (unit: millimeters) | specification value of flange (unit: millimeters) |               |                 |                 |
|--|--|---|---------------|-----------------|-----------------|
|  |  | Diameter of flange                                | Contact width | clearance depth | clearance width |
| less than 80   | --   | $20 \pm 1$  | Over 3        | Over 0.5        | Over 1          |
| Over 80, below 105   | 10   | $20 \pm 1$  | Over 3        | Over 0.5        | Over 1          |
|  | 16   | $29 \pm 1$  | Over 3        | Over 0.5        | Over 1          |
| Over 105, below 230  | --   | $41 \pm 1$  | Over 3        | Over 0.5        | Over 1          |