

Attachment table 25

Diameter of the straight grinding wheel (unit: millimeters)	Values (unit: millimeters)					
	Diameter of the fixed-side flange	Diameter of the moving-side flange	Depth of the fixed-side flange	Diameter of the pilot hole	r1 as shown in Attaching figure 3	r2 as shown in Attaching figure 3
below 100	50	18	4.0	9.53	3.2	4.9
over 100	100	40	4.8	22.23	10.0	10.0
Note: For straight grinding wheel with diameter of 100 millimeters, the diameter of fixed-side flange may be 80 millimeters, that of moving-side flange may be 30 millimeters, and that of pilot hole may be 16 millimeters.						