

Attachment table 24

Diameter of grinding wheel (unit: millimeters)	Contact width (unit: millimeters)		
	the sleeve flange		The adaptive flange
	Grinding wheel used in a normal velocity	Grinding wheel except used in a normal velocity	Grinding wheel used in a normal velocity
below 100	4	5	8
over 100 below 125	6	7	12
over 125 below 205	7	8	15
over 205 below 305	10	12	22
over 305 below 405	13	16	22
over 405 below 610	13	20	22
over 610 below 1065	16	25	32
over 1065	32	32	-