

Attachment table 23

Diameter of grinding wheel (unit: millimeters)	K	
	Grinding wheel used in a normal velocity	Grinding wheel except used in a normal velocity
less than 610	0.13	0.15
610 or more and less than 760	0.11	0.13
760 or more and less than 1065	0.10	0.12
1065 or more	0.08	0.10