

Attachment table 23

| Diameter of grinding wheel<br>(unit: millimeters) | K   |  |
|---|---|--|
|   | Grinding wheel used in a<br>normal velocity | Grinding wheel except<br>used in a normal velocity |
| less than 610                                     | 0.13  | 0.15   |
| 610 or more and<br>less than 760                  | 0.11  | 0.13   |
| 760 or more and<br>less than 1065                 | 0.10  | 0.12   |
| 1065 or more                                      | 0.08  | 0.10   |