

Attachment table 22

Diameter of grinding wheel (unit: millimeters)	Contact width (unit: millimeters)
below 65	over $0.1D_f$, less than $0.26D_f$
over 65 below 355	over $0.08D_f$, less than $0.18D_f$
over 355	over $0.06D_f$, less than $0.18D_f$
Remark: D_f in the table is the diameter of fixed-flange.	

