Attachment table 19

Impact value (J/millimeter^2)= $\frac{E}{LT}$

Where,

E: absorbed energy during impact testing (unit: J)

L: chord length of the profile as calculated by the following formulas (unit: millimeter)

$L = 2\sqrt{R^2 - B^2}$

R: radius of the grinding wheel (unit: millimeter)

B: the value of B specified in Attaching table 18 (unit: millimeter)

T: thickness of grinding wheels for testing (unit: millimeter)