

Attachment table 18

Diameter of grinding wheel (unit: millimeters)	70	Over 70 Below 90	over 9 below 110	over 110 below 120	over 120 below 140	over 140 below 160	over 160 below 180	over 180 below 220	over 220
A (unit: millimeters)	8	13	13	13	18	30	38	42	42
B (unit: millimeters)	19	19	27	36	36	36	36	36	52.5