

Attachment table 4

Type of hydraulic press	Capacity (unit: tons)	Inertial descending value (unit: millimeters)
Hydraulic press except the hydraulic press brake	below 50	50
	over 50 below 300	100
	over 300	150
Hydraulic press brake	below 100	20
	over 100 below 500	50
	over 500	150