

Attachment table 2

Type of mechanical press	Components of the clutch	Materials
pin clutch mechanical press	clutch slide- pin	compling with the national standard CNS 3230 "mechanical-structure-usage nickel chromium steel material"
	clutch driving cam	compling with No.4 or No.5 set in the national standard CNS 2964 "carbon tool steel material" or compling with the national standard CNS 3229 " mechanical-structure-usage chromium molybdenum steel material"
	stopper of clutch slide- pin	compling with SKS 44 specifications set in the national standard CNS 2965 "alloy tool steel material" or compling with the national standard CNS 3229 " mechanical-structure-usage chromium molybdenum steel material"
key clutch mechanical press	clutch ring in inner	compling with the national standard CNS 3230 "mechanical-structure-usage nickel chromium steel material" or comply with S40C, S43C or S45C set in the national standard CNS 3828 "mechanical-structure-usage carbon-steel material"
	clutch ring in middle	compling with the national standard CNS 3230 "mechanical-structure-usage nickel chromium steel material"
	clutch ring in outside	compling with the national standard CNS 3828 "mechanical-structure-usage carbon steel material" S40C , S43C or S45C.
	rolling- key , clutch driving cam or metal fittings for clutch engaging or separating	compling with SKS 44 specifications set in the national standard CNS 2965 "alloy tool steel material"