

Attachment table 1

Type of mechanical press	Capacity (unit: tons)	Strokes per minute (unit: spm)
pin clutch mechanical press	below 20	150
	over 20 below 30	120
	over 30 below 50	100
	over 50	50
key clutch mechanical press	below 20	300
	over 20 below 30	220
	over 30 below 50	150
	over 50	100