

Attachment table 17

Grinding wheel types	Bonder types	Values
tapered one-side , tapered two-side , one-concaved , two-concaved , safety , wedge-shape , saucer-shape , sawing-use grinding wheel or gap-type grinding wheel	orgnic substance inorganic substance	1.0
ring ginding wheel	inorganic substance	0.9
	orgnic substan	0.7
straight-cup or tapered cup grinding wheel	inorganic substance	0.9
	orgnic substance	0.8
sawtooth-shaped grinding wheel	inorganic substance	1.0
	orgnic substance	0.87